## Bending



The following derivation will assume "pure bending" (bending moment is constant/shear force $\mathrm{V}=0$ ) and prismatic material. Longitudinal lines in the lower part of the beam are elongated (T) while those in the upper part are shortened (C). Somewhere between the top and bottom of the beam is a longitudinal surface in which there is no length change. This surface is the neutral surface. It passes through the centroid of the cross-sectional area, assuming that the cross sectional area is symmetrical about the xy plane and load resultants act in this plane.

note: for negative bending moment, the arrows are reversed (compression on bottom, tension on top)

$\rho=$ radius of curvature
curvature $=\kappa=\frac{1}{\rho}$
If the flexure is small, $\rho$ is large and $\kappa$ is small.
$\frac{\mathrm{ds}}{2 \pi \rho}(2 \pi)=\mathrm{d} \theta$ where $\frac{\mathrm{ds}}{2 \pi \rho}$ is the fraction of arc length change, and $2 \pi$ radians $=360^{\circ}$.
So, $\rho \mathrm{d} \theta=\mathrm{ds} \quad \kappa=\frac{\mathrm{d} \theta}{\mathrm{ds}}$ we deal with very small
flexure, so $\kappa \approx \frac{\mathrm{d} \theta}{\mathrm{dx}}$ ( $\theta$ in radians )
Now we're ready to find stress, strain, curvature, and deflection, in terms of bending moment.
Deflection (at midpoint) $=\delta=\rho-\rho \cos \left(\frac{\mathrm{d} \theta}{2}\right)$

$$
\mathrm{d} \theta=\frac{\mathrm{ds}}{\rho} \approx \frac{\mathrm{~L}}{\rho} \quad \delta=\rho-\rho \cos \left(\frac{\mathrm{L}}{2 \rho}\right)
$$

An arbitrary line ef above the $x$ axis will shorten.
Its original length $=\mathrm{dx}$ and its final length $=$
$(\rho-y) d \theta \approx(\rho-y)\left(\frac{d x}{\rho}\right)=d x-\frac{y}{\rho} d x$
longitudinal strain $=\frac{\text { longit length change }}{\text { original length }}=\varepsilon$

$$
\begin{aligned}
& =\frac{(\mathrm{dx}-\mathrm{y} / \rho \mathrm{dx})-\mathrm{dx}}{\mathrm{dx}}=\frac{-\mathrm{y}}{\rho} \quad \varepsilon=\frac{-\mathrm{y}}{\rho}=-\kappa y \\
& \sigma=\mathrm{E} \varepsilon=\frac{-\mathrm{E} \mathrm{y}}{\rho}=-E \kappa y
\end{aligned}
$$

Need to find a relationship between
$\sigma$ or $\kappa$ and M :
$\mathrm{M}=\int_{\mathrm{A}}\left(\frac{\text { force }}{\text { area }}\right)($ dist $)($ area $)=-\int_{\mathrm{A}} \sigma \mathrm{ydA}=\int_{\mathrm{A}} \kappa E \mathrm{y}^{2} \mathrm{dA}$ If area moment of inertia $=\mathrm{I}=$ $\int_{A} \mathrm{y}^{2} \mathrm{dA}$, then $\kappa=\frac{\mathrm{M}}{\mathrm{EI}} \quad \delta=\frac{\mathrm{EI}}{\mathrm{M}}-\frac{\mathrm{EI}}{\mathrm{M}} \cos \left(\frac{\mathrm{ML}}{2 \mathrm{EI}}\right) \quad \varepsilon=\frac{-\mathrm{M}}{\mathrm{EI}} \mathrm{y} \quad$ note: $\mathrm{I} \neq \mathrm{I}_{\mathrm{p}}$ $\sigma=-\mathrm{E}\left(\frac{\mathrm{M}}{\mathrm{EI}}\right) \mathrm{y}=-\frac{\mathrm{My}}{\mathrm{I}}$ maximum tensile and compressive bending stresses occur at points located farthest from the neutral axis.
$\left(\sigma_{1}\right)_{\text {max }}=\frac{-\mathbf{M c}_{1}}{\mathbf{I}} \quad\left(\sigma_{2}\right)_{\text {max }}=\frac{\mathbf{M c}_{2}}{\mathbf{I}}$
For positive $\mathrm{M}, \sigma_{1}$ is compressive, $\sigma_{2}$ is tensile. For negative $\mathrm{M}, \sigma_{1}$ is tensile, $\sigma_{2}$ is compressive. So, there are up to four strength conditions to check to determine $\sigma_{\text {max }}$ for a given prismatic beam.

- see next example for center of mass and I calculation of an odd shape.

Rectangular cross-sect: $I=\frac{\mathrm{bh}^{3}}{12}$
Circular cross-sect: $I=\frac{\pi d^{4}}{64}$


The "wide-flange" shape to the left approaches the ideal crosssect shape for a beam of given area and height. The narrowness of the web is limited only by the shear stress.
note: small deflections only
note: these equations apply for cantilevered beams too
note: bending stress is NOT significantly altered by the presence of shear stresses, so $\sigma=\frac{-\mathrm{My}}{\mathrm{I}}$ can be used for non-uniform bending with $\mathrm{M}_{\max }$ yielding $\sigma_{\max }$.
e.g. 1

Given: Beam with uniform cross-section shown and uniform load.


Find: $\left(\sigma_{\mathrm{c}}\right)_{\text {max }}$ and $\left(\sigma_{\mathrm{t}}\right)_{\text {max }}$.
Neutral axis from equivalent moments:
If $\bar{y}=c_{2}$, then $(.3)(.012)(.074-\bar{y})=$
2(.068)(.012)( $\bar{y}-.034$ ) where (.3)(.012) is $\mathrm{A}_{1}$ and
2(.068)(.012) is $2 \mathrm{~A}_{2}$.
$\Rightarrow \bar{y}=.06152 \mathrm{~m}$
$\Rightarrow c_{2}=.06152 m$ and $c_{1}=.08-.06152 m=.0185 m$
General formula: $\bar{y}=\frac{\sum M_{z^{\prime}}}{\sum A}=\frac{\sum A_{i} d_{i}}{\sum A_{i}}$
z'
can be ANY parallel
axis. $d_{i}=\operatorname{dist}$ from $A_{i}\left(A_{i}\right.$ neutral axis $)$ to $z^{\prime}$.
$\bar{y}=$ dist from $z$ ' to $z$.
$I_{z}=\sum\left[\left(I_{i}\right)_{z i}+A_{i} d_{i}{ }^{2}\right]$ where $d_{i}=$ dist from $z_{i}$ to $z$
(see pic to the left)
$\left(I_{1}\right)_{z 1}=\frac{1}{12}(.3)(.012)^{3}$
$\left(I_{1}\right)_{z}=\frac{1}{12}(.3)(.012)^{3}+(.3)(.012)(.074-.06152)^{2}=6.04 \times 10^{-7}$
$\left(I_{2}\right)_{z}=\left(I_{3}\right)_{z}=\frac{1}{12}(.012)(.068)^{3}+(.068)(.012)(.06152-.034)^{2}=9.32 \times 10^{-7}$
$I_{z}=\sum I=\left(6.04 \times 10^{-7}\right)+2\left(9.32 \times 10^{-7}\right)=2.47 \times 10^{-6} \mathrm{~m}^{4}$
note: the above formulas assume symmetry about $y . I_{z}$ formula also assumes symmetry about z. - i.e. $A_{1}$ is symmetrical about $z_{1}$ and $A_{2}$ and $A_{3}$ are symmetrical about $Z_{2}$.


Between $A B:\left(\sigma_{1}\right)_{\max }=\frac{\left(2.025 \times 10^{3}\right)(.0185)}{2.47 \times 10^{-6}}=15.2 \mathrm{MPa}$ (C)

$$
\left(\sigma_{2}\right)_{\max }=\frac{\left(2.025 \times 10^{3}\right)(.06152)}{2.47 \times 10^{-6}}=50.4 \mathrm{MPa}(T)
$$

Between BC: $\left(\sigma_{1}\right)_{\max }=\frac{\left(3.6 \times 10^{3}\right)(.0185)}{2.47 \times 10^{-6}}=27.0 \mathrm{MPa}(\mathrm{T})$
$\left(\sigma_{2}\right)_{\max }=\frac{\left(3.6 \times 10^{3}\right)(.06152)}{2.47 \times 10^{-6}}=89.7 M P a(C)$
(skipped work)

$$
\Rightarrow\left(\sigma_{c}\right)_{\max }=89.7 \mathrm{Mpa} \quad\left(\sigma_{t}\right)_{\max }=50.4 \mathrm{MPa}
$$

e.g. 2

Given: Beam cross section.
Find: $c_{1}, c_{2}, I$

choose $z$ ' at bottom ( $\bar{y}=c_{2}$ ):
$\bar{y}=\frac{\sum A_{i} d_{i}}{\sum A_{i}}=$
$\frac{(200)(100)(50)+\left[(200)(200)-\pi / 4(120)^{2}\right](200)}{(300)(200)-\pi / 4(120)^{2}}$
$=138.39 \mathrm{~mm}$
where (200)(100) is the area of the lower third and (200)(200) $-\pi / 4(120)^{2}$ is the area of the upper twothirds.
note: The upper two-thirds has height of 200 mm . Looking at the dimensions on the figure, we can see that there is a height of 40 mm above and 40 mm below the cut-out circle within this upper two-thirds block.

This symmetry explains why the last term in the numerator, $d_{i}$, is 200 (goes from $z$ ' to the midpoint of the circle).

OR
$\bar{y}=\frac{(300)(200)(150)-\pi / 4(120)^{2}(200)}{(300)(200)-\pi / 4(120)^{2}}=138.39 \mathrm{~mm}$
where (300)(200) is the area of the solid rectangle and $\pi / 4(120)^{2}$ is the area of the circle.

$$
\begin{aligned}
& \left(I_{\text {rect }}\right)_{z}=\frac{1}{12}(200)(300)^{3}+(300)(200)(11.61)^{2} \\
& \left(I_{\text {circ }}\right)_{z}=\frac{\pi}{64}(120)^{4}+\pi / 4(120)^{2}(61.61)^{2} \\
& I_{z}=\left(I_{\text {rect }}\right)_{z}-\left(I_{\text {circ }}\right)_{z}=4.908 \times 10^{8} \mathrm{~mm}^{4}
\end{aligned}
$$

## Bending stress design examples

Bending stress is not related to area and depends on more than one dimension (usually). It turns out, not surprisingly, that for a rectangular section in bending, $A \rightarrow 0$ as $h \rightarrow \infty$
and $b \rightarrow 0$. This is not surprising since we know that sections such as the wide-flange section, with the majority of material away from the neutral axis, are most cost effective. Design is best done using tables of common sections.
Often $\frac{I}{C_{1}}$ and $\frac{I}{C_{2}}$ are written as $S_{1}$ and $S_{2}$, where $S=$ "section modulus." This simplifies the use of tables.
e.g. 1

Given: Wood beam with rectangular cross-sect, is subjected to the load shown. density

$$
=35 \frac{\mathrm{lb}}{\mathrm{ft}^{3}} \quad \sigma_{\text {allow }}=1800 \mathrm{psi}
$$

Find: Suitable size beam (base x height) from appendix $A$.

Simply supported beam (pin + roller), uniform load.

$$
\begin{aligned}
& \begin{aligned}
\Rightarrow M_{\max } & =\frac{q L^{2}}{8}=\frac{(420 \mathrm{lb} / \mathrm{ft})(12 \mathrm{ft})^{2}(12 \mathrm{in} / \mathrm{ft})}{8} \\
& =90,720 \mathrm{lb} * \text { in (located at midpoint, skipped work) }
\end{aligned} \\
& \sigma_{\text {allow }}= \\
& =\frac{M_{\max }}{S} \Rightarrow S=\frac{90,720}{1800}=50.40 \mathrm{in}^{3}
\end{aligned}
$$


b
(cross-section)

From Appendix A, choose the lightest (smallest cross-sect area) beam that has a section modulus $S$ of at least $50.40 \rightarrow$ choose 3 "x12". (3"x12" nominal dimensions, 2.5"x11.25" actual dimensions, $s=52.73 \mathrm{in}^{3}$ ) But we still have to include the beam's own weight:

$S=\frac{90,720+\frac{(6.8)(12)^{2}(12)}{8}}{1800}=51.22 \mathrm{in}^{3}$ or $S=(50.40)\left(\frac{426.8}{420}\right)=51.22 \mathrm{in}^{3}$
This is still smaller than the section modulus for the $\mathbf{3 x} 12 \mathrm{in}$. beam, so that size is satisfactory.
note: If $c_{1} \neq c_{2}$, then the problem is more complicated, but still follows the same basic process.
note: We have ignored the phenomenon known as "lateral torsional buckling", which will be emphasized in the outline on steel design later on.
e.g. 2

Given: beam supports the two-wheeled vehicle shown.
It may occupy any position on the beam. $\sigma_{\text {allow }}=21.4 \mathrm{ksi}$

Find: $M_{\text {max }}$ and the corresponding $S_{\min }$.
e.g. 2


In terms of arbitrary distance z from the left: Support reactions:

$$
\begin{aligned}
& +\rangle \sum M_{A}: B(288)-3(z)-3(z+60)=0 \\
& \Rightarrow B=\frac{6 z+180}{288} k i p \\
& +\uparrow \sum F_{y}: A+\frac{6 z+180}{288}-6=0 \Rightarrow A=\frac{1548-6 z}{288} k i p
\end{aligned}
$$

$$
x=0^{-}: V\left(0^{-}\right)=M\left(0^{-}\right)=0
$$

$$
x=0^{+}: V\left(0^{+}\right)=\frac{1548-6 z}{288} \quad M\left(0^{+}\right)=0
$$

$$
0^{+} \leq x \leq z^{-}: V(x)=\frac{1548-6 z}{288} \quad M(x)=\int_{0}^{x} \frac{1548-6 z}{288} d x=\frac{1548-6 z}{288} x
$$

$$
x=z^{-}: V\left(z^{-}\right)=\frac{1548-6 z}{288} \quad M\left(z^{-}\right)=\frac{1548-6 z}{288} z
$$

$$
x=z^{+}: V\left(z^{+}\right)=\frac{1548-6 z}{288}-3 \quad M\left(z^{+}\right)=\frac{1548-6 z}{288} z
$$

$$
z^{+} \leq x \leq(z+60)^{-}: V(x)=\frac{1548-6 z}{288}-3 \quad M(x)=\frac{1548-6 z}{288} z+\int_{z}^{x} \frac{1548-6 z}{288}-3 d x
$$

$$
=-\frac{1}{48}(x)(-114+z)+3 z
$$


note: could then use a table to choose an efficient beam size.

## Tapered beams

To really minimize the amount of material, the cross-sect dimensions can be varied so as to develop the maximum allowable bending stress at every section.
e.g.

Given: cantilevered beam with point load shown.
Find: $h_{x}$ so that $\sigma=\sigma_{\text {allow }}$ at every cross-section.
e.g.


$$
\sigma_{\text {allow }}=\frac{M_{x}\left(\frac{h_{x}}{2}\right)}{\left(\frac{1}{12} b h_{x}^{3}\right)}=\frac{6 P x}{b h_{x}^{2}} \Rightarrow \boldsymbol{h}_{x}=\sqrt{\frac{\mathbf{6 P x}}{\boldsymbol{b} \sigma_{\text {allow }}}}
$$

note: If $c_{1} \neq c_{2}$, then the problem gets a bit more complicated.
note: angle of taper must not be too large.

Gere, James M. Mechanics of Materials: Sixth Edition. Brooks/Cole. Belmont, CA 2004.

Lee, Vincent. Lecturer. University of Southern California. CE225. Spring 2005.

## APPENDIX



Appendix A
SECTION PROPERTIES FOR SAWN LUMBER AND TIMBER

| $\begin{gathered} \text { Nominal } \\ \text { Size } \\ b \times h \\ \text { in. } \end{gathered}$ | $\begin{gathered} \text { Standard } \\ \text { Dressed } \\ \text { Size } \\ (\mathbf{S 4 S}) \\ b \times h \\ \text { in. } \end{gathered}$ | Area of Section A in. ${ }^{3}$ | X-X Axis |  | Y-Y Axis |  | Board <br> Measure per Lineal Foot | Weight in pounds per linear foot of piece when weight of wood per cubic foot equals: |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | MomentofInertia$I$in. 4 | Section <br> Modulus $S$ in. ${ }^{3}$ | Moment <br> of <br> Inertia <br> $I$ <br> in. ${ }^{4}$ | Section Modulus $S$ in. ${ }^{3}$ |  |  |  |  |  |
|  |  |  |  |  |  |  |  | $\begin{aligned} & 25 \\ & \text { pcf } \end{aligned}$ | $\begin{aligned} & 30 \\ & \text { pcf } \end{aligned}$ | $\begin{aligned} & 35 \\ & \mathrm{pcf} \end{aligned}$ |  |
| $1 \times 3$ | $7 \times 2$ | 1.875 | 0.977 | 0.781 | 0.088 | 0.234 | \% | 0.326 | 0.391 | 0.456 |  |
| $1 \times 4$ | $4 \times 34$ | 2.625 | 2.680 | 1.531 | 0.123 | 0.328 |  | 0.456 | 0.547 | 0.638 |  |
| $1 \times 6$ | $1 \times 5$ | 4.125 | 10.398 | 3.781 | 0.193 | 0.516 | 1 | 0.716 | 0.859 | 1.003 |  |
| $1 \times 8$ | $4 \times 7$ | 5.438 | 23.817 | 6.570 | 0.255 | 0.680 | 3 | 0.944 | 1.133 | 1.32 |  |
| $1 \times 10$ | $7 \times 97$ | 6.938 | 49.466 | 10.695 | 0.325 | 0.867 | 1 | 1.204 1.465 | 1.445 1.758 | 1.686 2.051 |  |
| $1 \times 12$ | $4 \times 114$ | 8.438 | 88.989 | 15.820 | 0.396 | 1.055 | 1 | 1.465 | 1.758 |  |  |
| $2 \times 3{ }^{\text {a }}$ | $1 \pm \times 2 \pm$ | 3.750 | 1.953 | 1.563 | 0.703 | 0.938 | 1 | 0.651 | 0.781 | 0.911 |  |
| $2 \times 4^{\text {a }}$ | $1 \pm \times 3 t$ | 5.250 | 5.359 | 3.063 | 0.984 | 1.313 | 3 | 0.911 . | 1.094 | 76 |  |
| $2 \times 6{ }^{\text {a }}$ | $1 \frac{1}{1} \times 5 \pm$ | 8.250 | 20.797 | 7.563 | 1.547 | 2.063 | 1 | 1.432 | 1.719 | 2.005 |  |
| $2 \times 8{ }^{\text {a }}$ | $11 \times 74$ | 10.875 | 47.635 | 13.141 | 2.039 | 2.719 | 18 | 1.888 | 2.266 2.891 | 2.643 3.372 |  |
| $2 \times 10^{*}$ | $11 \times 97$ | 13.875 | 98.932 | 21.391 | 2.602 | 3.469 | 13 | 2.409 2.930 | 2.891 3.516 | 3.312 4.102 |  |
| $2 \times 12^{\text {a }}$ | $12 \times 11 \%$ | 16.875 | 177.979 | 31.641 43.891 | 3.164 3.727 | 4.219 4.969 | 24 | 2.930 3.451 | 4.141 | 4.831 |  |
| $2 \times 14^{*}$ | $1 \pm \times 13$ | 19.875 | 290.775 | 43.891 |  |  |  |  |  |  |  |
| $3 \times 4$ | $24 \times 34$ | 8.750 | 8.932 | 5.104 | 4.557 | 3.646 | 1 | 1.519 | 1.823 | 2.127 3.349 |  |
| $3 \times 6$ | $2 \pm \times 54$ | 13.750 | 34.661 | 12.604 | 7.161 | 5.729 | 14 | 2.387 3.147 | 2.865 3.776 | 3.342 4.405 |  |
| $3 \times 8$ | $2 \frac{1}{2} \times 74$ | 18.125 | 79.391 | 21.901 | 9.440 | 7.552 | $\stackrel{2}{2}$ | 3.147 4.015 | 3.776 4.818 | 4.405 5.621 |  |
| $3 \times 10$ | $2 \ddagger \times 94$ | 23.125 | 164.886 | 35.651 | 12.044 | 9.635 | ${ }_{3}^{21}$ | 4.883 | 5.859 | 6.836 |  |
| $3 \times 12$ | $2 \pm \times 11 \ddagger$ | 28.125 | 296.631 | 52.734 | 14.648 | 11.719 13.802 | 31 | 5.751 | 6.901 | 8.051 |  |
| $3 \times 14$ $3 \times 16$ | 21 $24 \times 13$ 24 | 38.125 38.125 | 484.625 738.870 | 73.151 96.901 | 17.253 19.857 | 13.802 15.885 |  | 6.619 | 7.943 | 9.266 |  |
| $3 \times 16$ | $24 \times 15$ |  |  |  |  |  |  |  |  |  |  |
| $4 \times 4$ | 3i $\times$ 3i | 12.250 | 12.505 | 7.146 | 12.505 | 7.146 | $1 \%$ | 2.127 | 2.552 | 2.977 |  |
| $4 \times 6$ | $34 \times 54$ | 19.250 | 48.526 | 17.646 | 19.651 | 11.229 | 2 | 3.342 4.405 | 4.010 5.286 | 4.679 6.168 |  |
| $4 \times 8$ | $34 \times 7 \frac{1}{2}$ | 25.375 | 111.148 | 30.661 49.911 | 25.904 33.049 | 14.802 18.885 | 24 34 | 4.405 5.621 | 5.286 6.745 | 7.869 |  |
| $4 \times 10$ | $31 \times 97$ | 32.375 | 230.840 | 49.911 | 33.049 40.195 | 18.885 22.969 | 4 | 6.856 | 8.203 | 9.570 |  |
| $4 \times 12$ $4 \times 14$ | $3 t \times 11 t$ $3+\times 13 t$ | 39.375 46.375 | 415.283 678.475 | 73.828 102.411 | 40.195 47.340 | 22.969 27.052 | $4{ }^{3}$ | 8.047 | 9.657 | 11.266 |  |
| $4 \times 14$ $4 \times 16$ | $3 t \times 13 t$ $3 t \times 15 t$ | 46.375 53.375 | 678.475 $1,034.418$ | 102.411 135.661 | 47.340 54.487 | 27.052 31.135 | 54 | 9.267 | 11.121 | 12.975 |  |
| $6 \times 6$ | $5 \ddagger \times 54$ | 30.250 | 76.255 | 27.729 | 76.255 | 27.729 | 3 | 5.252 | 6.302 | 7.352 |  |
| $6 \times 8$ | $51 \times 7$ | 41.250 | 193.359 | 51.563 | 103.984 | 57.818 | 4 | 7.161 | 8.594 | 10.026 |  |
| $6 \times 10$ | $5 \frac{1}{} \times 9$ | 52.250 | 392.963 | 82.729 | 131.714 | 47.896 | 5 | 9.071 | 10.885 | 12.700 15.373 |  |
| $6 \times 12$ | $54 \times 114$ | 63.250 | 697.068 | 121.229 | 159.443 | 57.979 | 6 | 10.981 | 13.177 | 15.373 |  |
| $6 \times 14$ | $5 \frac{1}{2} \times 13 \pm$ | 74.250 | 1,127.672 | 167.063 | 187.172 | 68.063 | 7 | 12.891 | 15.469 17.760 | 18.047 20.720 |  |
| $6 \times 16$ | $5 \frac{1}{2} \times 15 \frac{1}{2}$ | 85.250 | 1,706.776 | 220.229 | 214.901 | 78.146 | 8 | 「4.800 | 17.760 20.052 | 20.7294 |  |
| $6 \times 18$ | $5 \frac{1}{2} \times 17 \frac{1}{2}$ | 96.250 | 2,456.380 | 280.729 | 242.630 | 88.229 | 10 | 16.710 | 22.344 | 26.068 |  |
| $6 \times 20$ | $5 \frac{1}{2} \times 19 \frac{1}{2}$ | 107.250 | 3,398.484 | 348.563 | 270.359 | 98.313 | 10 | 18.620 20.530 | 24.635 | 28.741 |  |
| $6 \times 22$ | $5 \frac{1}{2} \times 21 \frac{1}{2}$ | 118.250 | 4,555.086 | 428.729 506.299 | 298.088 325.818 | 108.396 118.479 | 11 12 | 20.530 22.439 | 24.635 26.927 | 28.741 31.415 |  |
| $6 \times 24$ | $5 \frac{1}{2} \times 231$ | 129.250 | 5,948.191 | 506.229 | 325.818 | 118.479 |  |  |  |  |  |
| $8 \times 8$ | $71 \times 71$ | 56.250 | 263.672 | 70.313 | 263.672 | 70.313 | 54 | 9.766 | 11.719 | 13.672 |  |
| $8 \times 10$ | $7 \frac{1}{2} \times 9 \frac{1}{2}$ | 71.250 | 585.859 | 112.813 | 383.984 | 89.063 | $6{ }^{3}$ | 12.370 | 14.844 | 17.318 |  |
| $8 \times 12$ | $7 \frac{1}{1} \times 11 \frac{1}{2}$ | 86.250 | 950.547 | 165.818 | 404.297 | 107.813 | 8 | 14.974 | 17.969 | 20.964 |  |
| $8 \times 14$ | $71 \times 13 \pm$ | 101.250 | 1,537.734 | 227.813 | 474.609 | 126.563 | 93 | 17.578 | 21.094 | 24.609 |  |
| $8 \times 16$ | $7 \frac{1}{2} \times 15$ | 116.250 | 2,327.422 | 300.318 | 544.922 | 143.318 | 103 | 20.182 | 24.219 $\mathbf{2 7 . 3 4 4}$ | 28.255 31.901 |  |
| $8 \times 18$ | $7 \frac{1}{2} \times 17 \frac{1}{2}$ | 131.250 | 3,349.609 | 382.813 | 615.284 | 164.063 | 12 | 22.786 | 27.344 30.469 | 31.901 35.547 |  |
| $8 \times 20$ | $7 \frac{1}{2} \times 19 \frac{1}{2}$ | 146.250 | 4,634.297 | 475.313 | 684.547 | 182.813 | 134 | 25.391 | 30.469 33.594 | 35.547 39.193 |  |
| $8 \times 22$ $8 \times 24$ | $7 \mathrm{x} \times 21$ | 161.250 | $6,211.484$ $8,111.172$ | 577.813 690.313 | 755.859 826.172 | 201.563 220.313 | 143 16 | 27.995 30.599 | 36.719 | 42.839 |  |
| $8 \times 24$ | $7 \frac{1}{2} \times 23 \frac{1}{2}$ | 176.250 | 8,111.172 | 690.313 | 826.172 | 220.313 | 16 | 30.59 |  |  |  |
| $10 \times 10$ | $91 \times 91$ | 90.250 | 678.755 | 142.896 | 678.755 | 142.896 | 85 | 15.668 | 18.802 | 21.936 |  |
| $10 \times 12$ | $91 \times 11 \frac{1}{2}$ | 109.250 | 1,204.026 | 209.396 | 821.651 | 172.979 | 10 | 18.967 | 22.760 | 26.554 |  |
| $10 \times 14$ | $9 \frac{1}{2} \times 13 \frac{1}{2}$ | 128.250 | 1,947.797 | 288.563 | 964.547 | 203.063 | 118 | 22.266 | 26.719 30.677 | 31.172 35.790 |  |
| $10 \times 16$ | $91 \times 15 \frac{1}{2}$ | 147.250 | 2,948.068 | 380.396 | 1,107.443 | 233.146 | 13才 | 25.564 28.863 | 30.677 34.635 | 35.790 |  |
| $10 \times 18$ | $9 \frac{1}{2} \times 17 \frac{1}{2}$ | 166.250 | 4,242.836 | 484.896 | 1,250.338 | 263.229 | 15 | 28.863 | 34.635 |  |  |

